

We claim:

1. A wooden panel for use in casegood furniture fronts to create a patchwork appearance comprising:
 - 5 (a) a background formed from at least one wood grain type; and
 - (b) a pattern formed of at least two contrasting woods of a second wood grain type, wherein the background and pattern are so adjoined that the pattern creates a repeatable patchwork appearance against the background.
- 10 2. The wooden panel of Claim 1 wherein the at least one wood grain type of the background and the at least two contrasting woods of the second wood grain type of the pattern are veneer.
3. The wooden panel of Claim 2 wherein:
 - 15 (a) the at least one wood grain type of the background is selected from the group consisting of birdseye maple and wood grains similar thereto ; and
 - (b) the at least two contrasting wood grain types of the second wood grain type of the pattern are selected from the group of wood grain types consisting of mahogany, maple, cherry, and prima vera.
- 20 4. The wooden panel of Claim 1 wherein the pattern is a cathedral window quilt pattern.
5. The wooden panel of Claim 1 wherein the pattern is a double wedding ring pattern.
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6. The wooden panel of Claim 1 wherein the pattern is star-shaped.

7. A wooden panel door front, drawer front, or headboard having a patchwork appearance for incorporation into an article of furniture, said panel comprising:

- (a) a substrate;
- (b) a wooden panel comprising:
 - (i) a background formed from at least one wood grain type;
 - (ii) a pattern formed of at least two contrasting woods of a second wood grain type, wherein the background and pattern are so adjoined that the pattern creates a repeatable patchwork appearance against the background; and
- (c) wherein the wooden panel is affixed to the substrate.

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8. The wooden panel of Claim 7 wherein the at least one wood grain type of the background and the at least two contrasting woods of the second wood grain type of the pattern are veneer.

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9. The wooden panel of Claim 8 wherein:

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- (a) the at least one wood grain type of the background is selected from the group consisting of birdseye maple and wood grains similar thereto; and
- (b) the at least two contrasting wood grain types of the second wood grain type of the pattern are selected from the group of wood grain types consisting of mahogany, maple, cherry, and prima vera..

10. The wooden panel of Claim 7 wherein the pattern is a cathedral window quilt pattern.

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11. The wooden panel of Claim 7 wherein the pattern is a double wedding ring pattern.

12. The wooden panel of Claim 7 wherein the pattern is star-shaped.

13. An article of furniture with at least one surface thereof having a patchwork appearance, said article of furniture comprising:

- (a) a substrate
- 5 (b) a wooden panel, including:
 - (i) a background formed from at least one wood grain type; and
 - (ii) a pattern formed of at least two contrasting woods of a second wood grain type, the background and pattern being so adjoined that the pattern creates a repeatable patchwork appearance against the
 - 10 background, wherein the wooden panel is affixed to the substrate; and
- (c) a furniture member incorporating therein the substrate with wooden panel affixed thereto.

14. The article of furniture of Claim 13 wherein the at least one wood grain type of
15 the background and the at least two contrasting woods of the second wood grain type of the pattern are veneer.

15. The article of furniture of Claim 14 wherein:

- (a) the at least one wood grain type of the background is selected from the group consisting of birdseye maple and wood grains similar thereto; and
- 20 (b) the at least two contrasting wood grain types of the second wood grain type of the pattern are selected from the group of wood grain types consisting of mahogany, maple, cherry, and prima vera.

25 16. The article of furniture of Claim 13 wherein the pattern is a cathedral window quilt pattern.

17. The article of furniture of Claim 13 wherein the pattern is a double wedding ring pattern.

18. The article of furniture of Claim 13 wherein the pattern is star-shaped.

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19. A panel door front, drawer front, or headboard having a patchwork appearance for incorporation into an article of furniture, said panel comprising:

- (a) a substrate;
- (b) a sheet material comprising:
 - (i) a background depicting at least one wood grain type;
 - (ii) a pattern depicting at least two contrasting woods of a second wood grain type, the background and pattern being arranged that the pattern creates a repeatable patchwork appearance against the background; and
- 15 (c) wherein the sheet material is affixed to the substrate.

20. The panel of Claim 19 wherein the sheet material is a decal.

21. The panel of Claim 19 wherein:

- 20 (a) the at least one wood grain type of the background is selected from the group consisting of birdseye maple and wood grains similar thereto; and
- (b) the at least two contrasting wood grain types of the second wood grain type of the pattern are selected from the group of wood grain types consisting of mahogany, maple, cherry, and prima vera.

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22. The panel of Claim 19 wherein the pattern is a cathedral window quilt pattern.

23. The panel of Claim 19 wherein the pattern is a double wedding ring pattern.

24. The panel of Claim 19 wherein the pattern is star-shaped.

25. An article of furniture with at least one surface thereof having a patchwork appearance, said article of furniture comprising:

- (a) a substrate
- (b) a sheet material, including:
 - (i) a background depicting at least one wood grain type; and
 - (ii) a pattern depicting at least two contrasting woods of a second wood grain type, the background and pattern being so arranged that the pattern creates a repeatable patchwork appearance against the background, wherein the sheet material is affixed to the substrate; and
- (c) a furniture member incorporating therein the substrate with sheet material affixed thereto.

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26. The article of furniture of Claim 25 wherein the sheet material is a decal.

27. The article of furniture of Claim 25 wherein:

- (a) the at least one wood grain type of the background is selected from the group consisting of birdseye maple and wood grains similar thereto; and
- (b) the at least two contrasting wood grain types of the second wood grain type of the pattern are selected from the group of wood grain types consisting of mahogany, maple, cherry, and prima vera..

25 28. The article of furniture of Claim 25 wherein the pattern is a cathedral window quilt pattern.

29. The article of furniture of Claim 25 wherein the pattern is a double wedding ring pattern.

30. The article of furniture of Claim 25 wherein the pattern is star-shaped.